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9412
D350-615-041
Job Sheet 183569



Part No: D350-615-041

Job Qty: 40 ea

Part Name: GHW Modification, Fits LH or RH



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 9/20/18

Job Tracking No:

Due Date: 11/22/18

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: IIN REV B IPP Rev:K Removed Manufacturing 05-12-05 JLM IPP Rev:L revise bom DD 10.03.18 verified by:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	40 Ea	11/22/18	11/22/18	0.00	0.00	Start Up Small Fab-4		Smf
110	Small Fab	40 pcs	11/22/18	11/22/18	0.00	3.69	Small Fab-4		Smf DAS
120	QC	40 pcs	11/22/18	11/22/18	0.00	0.00	QC5	DAS	OCT 26 2018 68
130	QC	40 pcs	11/22/18	11/22/18	0.00	0.00	QC4	69 DAS	NOV 05 2018 89
140	Packaging	40 pcs	11/22/18	11/22/18	0.00	0.00	Packaging3-1	9-89 69 DAS	NOV 05 2018
145	DC	40 pcs	11/22/18	11/22/18	0.00	0.00	DC	9-89 21	NOV 05 2018
150	QC21-FG	40 Ea	11/22/18	11/22/18	0.00	0.00	QC21	9-89 21 DAS	NOV 05 2018

Part Op 110 - Assemble D2282-041 with D2282-043 as per Dwg D350-615 ***Only engage one thread on three 5/16-18-015C
Descriptions: bolts***

140 - Identify with Eurocopter and Dart part# using permanent ink stamp and pack for shipping as per PPP D350-615-041
Location :FG023

145 - Photocopy bluefile and type labels with Eurocopter part# (2 GHW Kits per box) as per PPP D350-615-041 CHG003

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
5/16-18-015C	SS Bolt 5/16-181.5"	60 120 Ea (3 ea)	90-Start up Operation	5107585
5/16WC	Washer	240 480 Ea (12 ea)	90-Start up Operation	5114586
7/16-14-050C	SS Bolt 7/16 5" Long	20 40 pcs (1 ea)	90-Start up Operation	5114594
7/16WC	Washer, SS Flat 7/16	40 80 pcs (2 ea)	90-Start up Operation	5114593
D2282-041	T Assembly	20 40 Ea (1 ea)	90-Start up Operation	5120065
D2282-043	Saddle Assembly	20 40 Ea (1 ea)	90-Start up Operation	5120810
D3015-3	Locknut	60 120 Ea (3 ea)	90-Start up Operation	5107592 X48
D3015-5	SS Nylock Nut 7/16	20 40 Ea (1 ea)	90-Start up Operation	5107596

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	5/16-18-015C	120	345	0
	5/16WC	480	1,111	0
	7/16-14-050C	40	70	0
	7/16WC	80	275	0
	D2282-041	40	2	0
	D2282-043	40	3	0
	D3015-3	120	157	0

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____		DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐		AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐					
Date :		Step #:		QTY Effective :			MRB (QSI042) Approval		
Description Work Order Deviation				Disposition				Completed By	
								Lead hand / Supervisor Approval Verification	
								QC / QA Coordinator Approval	
Root Cause		FAULT CATEGORY							
Environment ☐	No Re-verification ☐	Pressure/Forced ☐	Temperature/Cure ☐	Power Loss/Surge ☐	Positioned Wrong ☐				
Design ☐	Operator ☐	Bending ☐	Set-up ☐	Folio/Program ☐	Outside Dimensions ☐				
Doc/Data ☐	Offset/Setup ☐	Centre Not Concentric ☐	BOM/Route ☐	Grain ☐	Over/Under tolerance ☐				
Equip/Tooling ☐	Supplier ☐	Cracks ☐	Broken/Damage/Defect ☐	Weld ☐	Part Incorrect ☐				
Handling/Pre ☐	Training ☐	Crimp/Kink/Ripple/Wave ☐	Inspection Incomplete/Unqualified ☐	Wrong Stock Pulled ☐	Part Lost/Missing ☐				
Material ☐	Use for Testing ☐	Cuffs ☐	Contamination ☐	Out of Sequence ☐	Part Moved ☐				
Internal Transport ☐	Poor Information ☐	Crushing ☐	Countersink ☐	Off-set ☐	Drawing ☐				
Tribal Knowledge ☐	Rushing ☐	Heat Treat ☐	Cut Too Short ☐	Mislabeled ☐	Finish ☐				
LOA ☐	Product Improvement ☐	Wave/Twist in Tube ☐	Instructions Incomplete/Unclear ☐	Fit/Function ☐	Misread ☐				
Substation ☐	Process Improvement ☐	Marks/Chatter ☐	Drill Holes ☐	Misaligned/off center ☐	Turning Sequence ☐				
Past Expiry Date ☐	Manufacturing Process ☐	OTHER :							
Misidentified ☐	Past Due ☐								

Part Specifications

Specifications could not be found.

Plex 9/20/18 1:39 PM Dart.lajeunesse.marie

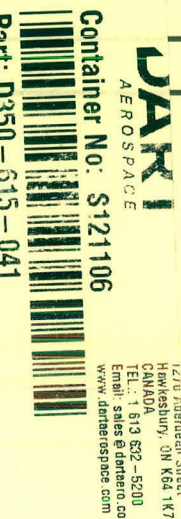
D 3 5 0 - 6 1 5 - 0 4 1

B

S 1 2 1 1 0 6



Work Order update only

Work Order: _____		DISPOSITION		AGAINST DEPARTMENT/PROCESS							
Part No. _____		Rework ☐		Skid-tube ☐		Cross tube ☐		Water Jet ☐		Engineering ☐	
NCR No. _____		Scrap ☐		Machining ☐		Small Fab ☐		Prod. Eng. Coord. ☐		Quality ☐	
		Use-as-is ☐		Thermoforming ☐		Finishing ☐		Rec/Store/Packaging ☐		Other ☐	
		Suspected Unapproved ☐		Large Fab ☐		Composite ☐		Supplier ☐			
Date :		Step #:		QTY Effective :						MRB (QSI042) Approval	
Description Work		Container No: S121106 Part: D350-615-041 Job No: 183569 Serial No/Batch: S121106 Revision: Inspector: Exp Date: Instructions: Certificate of Conformity 06/11/02/418  12110 Jueituen Street, Hawkesbury, ON K6A 1K7 CANADA TEL: 1 613 622-5200 Email: sales@dart1.com www.dart1.com						Completed By			
								Lead hand / Supervisor Approval Verification			
								QC / QA Coordinator Approval			
Root Cause											
Environment	☐	No Re-verification	☐	Positioned Wrong	☐						
Design	☐	Operator	☐	Outside Dimensions	☐						
Doc/Data	☐	Offset/Setup	☐	Over/Under tolerance	☐						
Equip/Tooling	☐	Supplier	☐	Part Incorrect	☐						
Handling/Pre	☐	Training	☐	Part Lost/Missing	☐						
Material	☐	Use for Testing	☐	Part Moved	☐						
Internal Transport	☐	Poor Information	☐	Drawing	☐						
Tribal Knowledge	☐	Rushing	☐	Finish	☐						
LOA	☐	Product Improvement	☐	Misread	☐						
Substation	☐	Process Improvement	☐	Turning Sequence	☐						
Past Expiry Date	☐	Manufacturing Process	☐								
Misidentified	☐	Past Due	☐								
		OTHER :									